



EnterpriseIQ from IQMS is the most powerful, fully integrated ERP II software for plastics processors. In one easy-to-use system, EnterpriseIQ allows you to manage your entire manufacturing operations, front office systems and supplier/customer supply chain partnerships. Whether you're a medium-sized single plant operator or a multi-site, global corporation, EnterpriseIQ provides the tools you need to run a more profitable manufacturing business.

As enterprise management touches every part of your business, it's critical that your enterprise software fit your business. Utilizing an Oracle® database on a 32-bit Windows® platform, EnterpriseIQ combines the plastics-specific focus you need with features you'd only expect to find in generic ERP packages. Functions like a bill of material that supports multiple item numbers and runner and sprue weight in material usage combine with PDA-enabled wireless warehouse management and e-commerce Web portals for immediate results and measurable return on investment. And if you do more than plastics, EnterpriseIQ can help you handle your other manufacturing operations such as assembly, stamping, printing and decorating, just to name a few. Native integration means you go to one source for all your system and support needs.

EnterpriseIQ includes the following core features:

- Quoting
- Sales & Distribution
- Shipping and RMAs
- EDI
- Accounting (GL/AR/AP)
- FRx® Financial Reporting
- Multiple Currencies
- Invoicing
- Purchasing
- IQ Forecast™
- IQ Payroll™
- Inventory
- Bills of Material
- Scheduling
- Production Reporting
- Preventative Maintenance
- IQ Alert™
- Capable to Promise
- Available to Promise

Optional:

- Tooling Management
- ePlant Capabilities (for multiple sites)

EnterpriseIQ's natively integrated add-on modules give you the power to grow:

IQ RealTime™

With IQ RealTime, the plant floor comes alive. Watch jobs run in real-time, generate real-time production reports and track scrap and downtime; all within the EnterpriseIQ system. IQ RealTime is the direct link between your plant floor and your EnterpriseIQ system. Via direct wiring, your EnterpriseIQ system receives and processes cycle data from your production machines, and converts it into the information you need to make quick, intelligent decisions. Yours becomes a more mobile, responsive plant floor.

- Instantly identifies down, late, slow, standard and fast-running machines
- Monitors cycle time, even from remote locations
- Screens color-coded for easy readability
- Integration allows you to immediately adjust schedule and modify work orders
- Individual, group and executive views
- Produces shift reports, and more!

"The heartbeat of our plant." – Rick Foote, Cal-Mold Inc.

IQ WMS™

Whether you run lean or forecast-based, IQ WMS makes warehouse management as easy as point and click. Using bar code enabled data acquisition, IQ WMS allows users to scan or enter data into handheld terminals from anywhere on the plant floor, or beyond. With native integration into the EnterpriseIQ system, all inventory-reliant areas of your business are immediately updated. There are no batch modes, third-party interfaces or reconciliation programs to run later.

- PDA enabled
- 100% real-time update to inventory information, to all departments – customer service, sales, accounting, manufacturing, shipping and receiving
- Receiving, shipping, labeling, production reporting and physical inventory
- Item search and locate, and more!

"The complete accurate inventory is impressive, and I love the integration. This much power in one system!" – Brian Berg, Imperial Custom Molding



IQ WebDirect™

Communication is the heartbeat of supply chain management. You demand accurate information from your suppliers and your customers demand it from you. IQ WebDirect harnesses the power of eCommerce, allowing plastics processors to communicate mission critical information to and from suppliers and customers, 24/7. With secure Web portals, customers and suppliers can manage orders, check inventory, view production and shipping status, verify payments, check quality data and any other information you define.

- View, create or modify sales orders
- Check inventory, production status and shipping information
- Check accounts payable/accounts receivable
- Manage returns
- Publish reports, and more!

"If you're in plastics and thinking of eBusiness, EnterpriseIQ will get you there." – Dennis Van den Hooff, Comptec International Inc.

IQ CRM™

IQ CRM is a function-rich module that allows you to efficiently manage your customer relationships. Integrated into the EnterpriseIQ system, IQ CRM accesses and tracks information from the original sales contact through the sales, production and shipping cycles. It allows you to capture, manage and track every interaction with your customers, and gives you the tools to act on that information. There's no painful interfaces or configuration issues; just the features you need to immediately meet the needs of your customers.

- Increase customer service while reducing customer service costs
- Streamline customer information flowing through your organization
- Increase response to customer demand
- Ensure consistency throughout the organization
- Increase sales effectiveness, and more!

"Has allowed us to provide better service, lower costs and increase productivity substantially." – Tom Mendez, NMC Group

IQ ShopData™

In plastics, the ability to make quick decisions on the plant floor is the difference between making and losing money. IQ ShopData brings the money-saving capabilities of real-time production monitoring and time clock scheduling directly to the plant floor. The large touch screen display eases data entry and allows plant personnel to log into a job, monitor production in real-time, disposition parts, print labels and much more. The result: less downtime and increased productivity.

- Enter production data directly into the EnterpriseIQ system without a keyboard
- Eliminate timecards with touchscreen timeclock
- View production status
- Pull-down menus make entering data simple
- Review supporting production documents, and more!

"Our labor as a percentage of sales has been on a constant decline since implementation." – Bruce Wendt, Kaysun Corporation

IQ HR Suite™

Together, IQ Payroll™, IQ Time & Attendance™ and IQ Workforce™ make up the IQ HR Suite of human resources management modules. IQ Payroll, included in the core EnterpriseIQ system, manages your employee compensation and planning, including benefit management, salary history and administration reporting. IQ Time & Attendance is labor tracking made easy; with a few clicks you can track and apply time to a work order for a manufactured item, production process, tooling project or preventative maintenance routine. IQ Workforce completes the IQ HR Suite, providing you the tools to streamline employee recruiting and training, as well as track employee performance and skill development. IQ HR Suite allows you to completely manage HR with the same integrated system you use to manage your manufacturing, accounting, production monitoring and customer/supplier relations.

"Easy to use and very effective; its integration saved us \$7,000 this year in check-writing fees alone." – Eden Yocum, Pre-Production Plastics



Perhaps the most powerful integrated feature of the EnterpriseIQ system is Peace of Mind. For over 12 years, IQMS has been the leading provider of functional, easy-to-use management systems for the plastics industry. Each EnterpriseIQ system comes with reliable, global technical support, customized classroom or Internet-based training and the IQMS money back guarantee. It works. It fits. It's right for your business. EnterpriseIQ.

For more detailed product information and for an interactive, downloadable product brochure, log on to www.plasticsgrid.com or www.iqms.com.